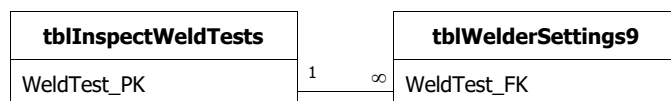


Columns

Name	Type	Size
WeldTest_PK	Long Integer	4
InspectionEvent_FK	Long Integer	4
HatCoil	Short Text	255
PlateCoil	Short Text	255
WeldNumberFromNewTip	Long Integer	4
LineEfficiency	Short Text	255
Gun1PSI	Short Text	255
1NuggetASize	Short Text	255
1NuggetAPF	Short Text	255
1NuggetATorn	Yes/No	1
2NuggetASize	Short Text	255
2NuggetAPF	Short Text	255
2NuggetATorn	Yes/No	1
3NuggetASize	Short Text	255
3NuggetAPF	Short Text	255
3NuggetATorn	Yes/No	1
4NuggetASize	Short Text	255
4NuggetAPF	Short Text	255
4NuggetATorn	Yes/No	1
5NuggetASize	Short Text	255
5NuggetAPF	Short Text	255
5NuggetATorn	Yes/No	1
1NuggetBSize	Short Text	255
1NuggetBPF	Short Text	255
1NuggetBTorn	Yes/No	1
2NuggetBSize	Short Text	255
2NuggetBPF	Short Text	255
2NuggetBTorn	Yes/No	1
3NuggetBSize	Short Text	255
3NuggetBPF	Short Text	255
3NuggetBTorn	Yes/No	1
4NuggetBSize	Short Text	255
4NuggetBPF	Short Text	255
4NuggetBTorn	Yes/No	1
5NuggetBSize	Short Text	255
5NuggetBPF	Short Text	255
5NuggetBTorn	Yes/No	1

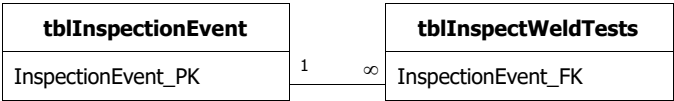
Relationships

tblInspectWeldTeststblWelderSettings9



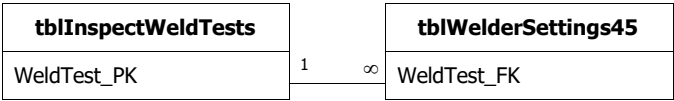
Attributes: Enforced
RelationshipType: One-To-Many

tblInspectionEventtblInspectWeldTests



Attributes: Enforced
RelationshipType: One-To-Many

tblInspectWeldTeststblWelderSettings45



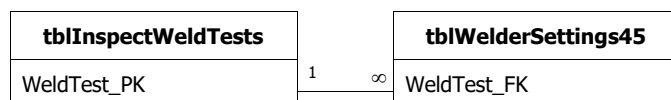
Attributes: Enforced
RelationshipType: One-To-Many

Columns

Name	Type	Size
WeldSettings45_PK	Long Integer	4
WeldTest_FK	Long Integer	4
C1PSI	Long Integer	4
C2PSI	Long Integer	4
C3PSI	Long Integer	4
C4PSI	Long Integer	4
TransTapA	Long Integer	4
TransTapB	Long Integer	4
TransTapC	Long Integer	4
AirPressure	Long Integer	4
SqueezeTimeA	Long Integer	4
SqueezeTimeB	Long Integer	4
HoldTime	Long Integer	4
WeldTime1/2	Long Integer	4
WeldTime3/4	Long Integer	4
PercentHeat1/2	Long Integer	4
PercentHeat3/4	Long Integer	4
UpslopeCycleA	Long Integer	4
UpslopeCycleB	Long Integer	4
UpslopeCycleC	Long Integer	4

Relationships

tblInspectWeldTeststblWelderSettings45



Attributes: Enforced
RelationshipType: One-To-Many

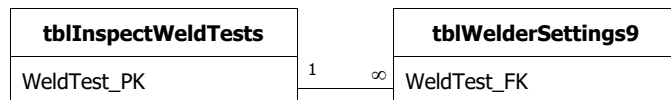
Columns

Name	Type	Size
WeldSettings9_PK	Long Integer	4
WeldTest_FK	Long Integer	4
P1PSI	Single	4
P2PSI	Single	4
C1PSI	Single	4
C2PSI	Single	4
AverageAmperage	Single	4
AverageVoltage	Single	4
ResistanceAverage	Single	4
P1SqueezeTime	Integer	2
P1SqueezeNewts	Integer	2
P1Weld1Time	Integer	2
P1Weld1Pressure	Long Integer	4
P1Weld1Amperage	Single	4
P1Weld2Time	Integer	2
P1Weld2Pressure	Long Integer	4
P1Weld2Amperage	Single	4
P1Weld3Time	Integer	2
P1Weld3Pressure	Long Integer	4
P1Weld3Amperage	Single	4
P1HOLDTIME	Long Integer	4
P1HOLDPRESSURE	Long Integer	4
P2SqueezeTime	Integer	2
P2SqueezeNewts	Integer	2
P2Weld1Time	Integer	2
P2Weld1Pressure	Long Integer	4
P2Weld1Amperage	Single	4
P2Weld2Time	Integer	2
P2Weld2Pressure	Long Integer	4
P2Weld2Amperage	Single	4
P2Weld3Time	Integer	2
P2Weld3Pressure	Long Integer	4
P2Weld3Amperage	Single	4
P2HOLDTIME	Long Integer	4
P2HOLDPRESSURE	Long Integer	4
C1SqueezeTime	Long Integer	4
C1SqueezeNewts	Long Integer	4
C1Weld1Time	Integer	2
C1Weld1Pressure	Long Integer	4
C1Weld1Amperage	Single	4
C1Weld2Time	Integer	2
C1Weld2Pressure	Long Integer	4
C1Weld2Amperage	Single	4
C1Weld3Time	Integer	2
C1Weld3Pressure	Long Integer	4
C1Weld3Amperage	Long Integer	4
C1HOLDTIME	Long Integer	4
C1HOLDPRESSURE	Long Integer	4
C2SqueezeTime	Integer	2

C2SqueezeNewts	Integer	2
C2Weld1Time	Integer	2
C2Weld1Pressure	Long Integer	4
C2Weld1Amperage	Single	4
C2Weld2Time	Integer	2
C2Weld2Pressure	Long Integer	4
C2Weld2Amperage	Single	4
C2Weld3Time	Integer	2
C2Weld3Pressure	Long Integer	4
C2Weld3Amperage	Single	4
C2HOLDTIME	Long Integer	4
C2HOLDPRESSURE	Long Integer	4

Relationships

tblInspectWeldTests9tblWelderSettings9



Attributes:

Enforced

RelationshipType:

One-To-Many